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Playback Errors. You can fix them by resetting your device. Listen to songs by The Chi-Lites online on Musix stream where you can download stream radio stations and playlists. The Chi-Lites Discography 1969 (Please be as detailed as possible: this is not a purchase order, the details are given in a ticket). The industry trade magazine Electric Theatre is available in print or as part of the Electric Theatre newsletter. We are looking for professional articles. Some of the article subjects are music, Art, travel, sports and fashion. If you have an interesting article idea please do not hesitate to contact us. We offer editing, content creation, and social media service packages. Search for: Articles by: Chi-Lites, C-Lites, and The CLites1. Field of the Invention This invention relates generally to machine tools and more particularly to a method and apparatus for controlling the position of a tool within a machine tool relative to a workpiece. 2. Description of the Prior Art In a typical milling or drill operation, the tool is secured within a controlled spindle mounted on a movable table. The table is movable within the machine tool so that the machine tool can perform various operations. One such operation is a drilling operation which is typically accomplished by rotation of the table and tool about a vertical axis of the machine tool. A problem which has plagued the industry is that of accurately and reliably positioning the tool during drilling operations. This problem stems from the high speeds which are required to minimize the time taken to complete the drilling operation. Thus, any errors in locating the tool can result in an unacceptable amount of time being expended in repositioning the tool. The time taken to reposition the tool can have a severe impact on the overall performance of the drilling operation. This is especially so in the case of drilling operations where the drilling is carried out by a relatively expensive and highly accurate machine tool. Thus, it is essential that the drill bit remain accurately in position throughout the entire drilling operation. Any misalignment of the bit will result in the cutting surface being inaccurately formed. Prior art methods for locating the tool have involved a number of different schemes. For example, one scheme utilizes a spindle nose having a built in spherical bearing which is inserted into a mating nose on the spindle. The distance between the nose on the spindle and the mating nose on the spindle is varied by adjusting a set screw located at the end 82157476af

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